

Fig. 1

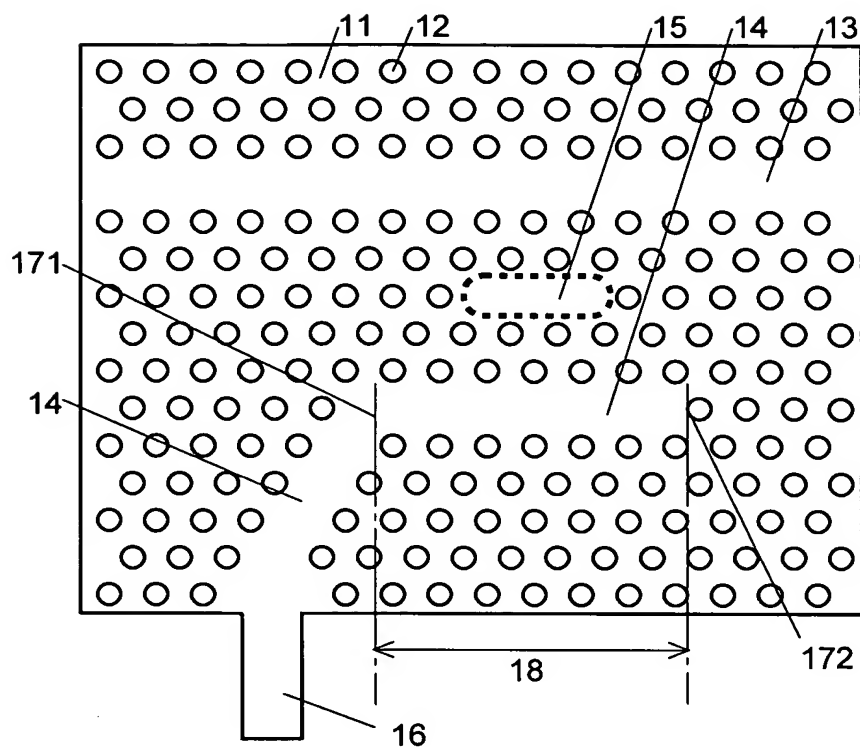


Fig. 2

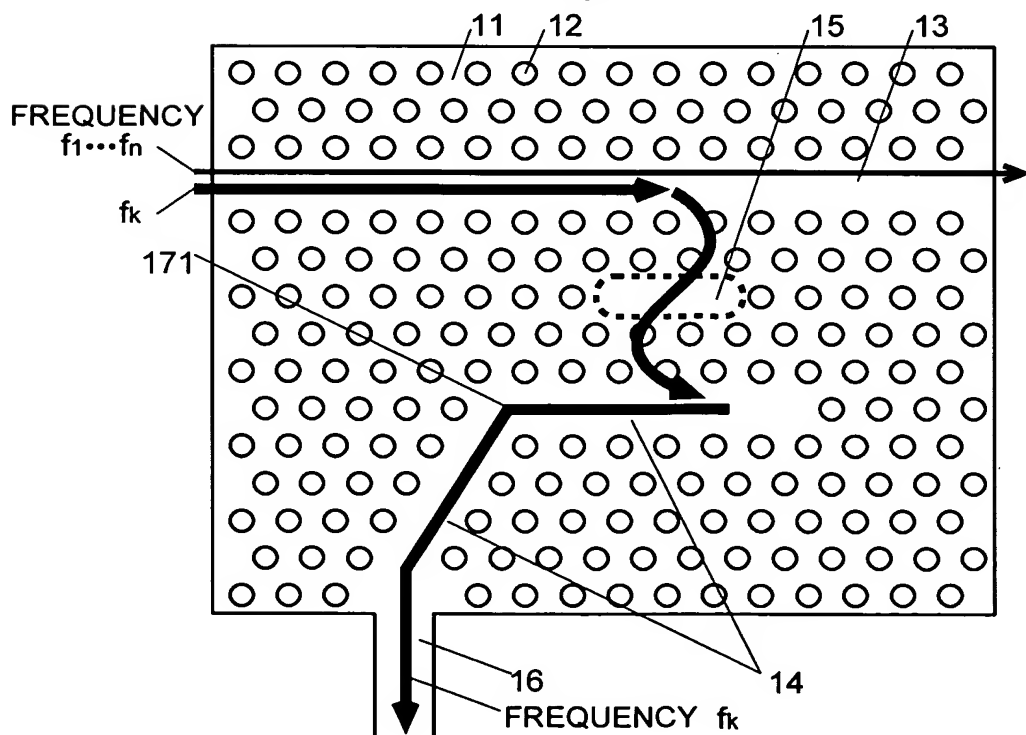


Fig. 3

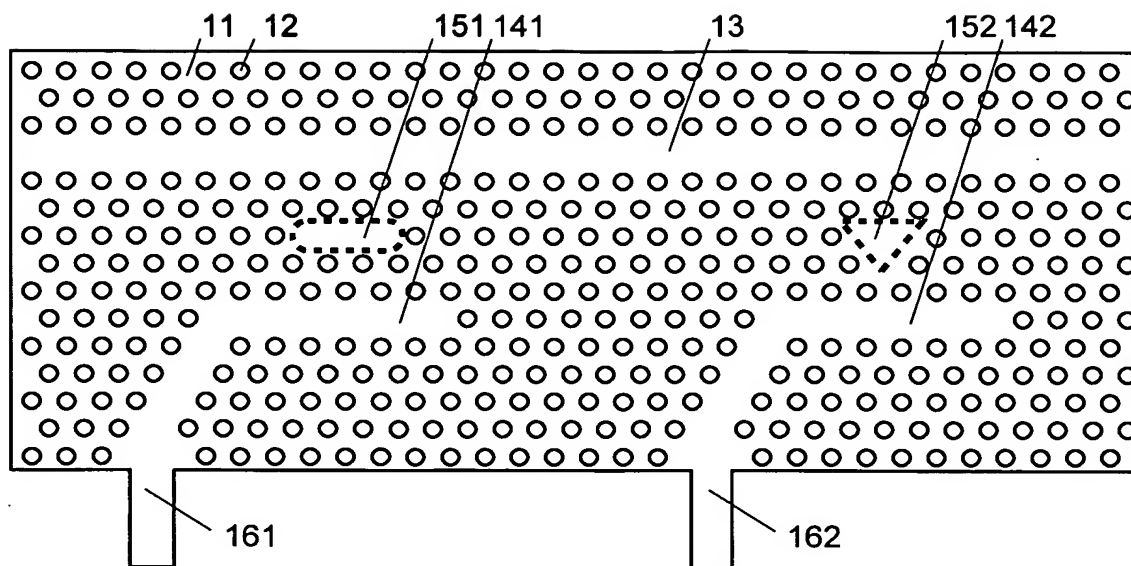


Fig. 4

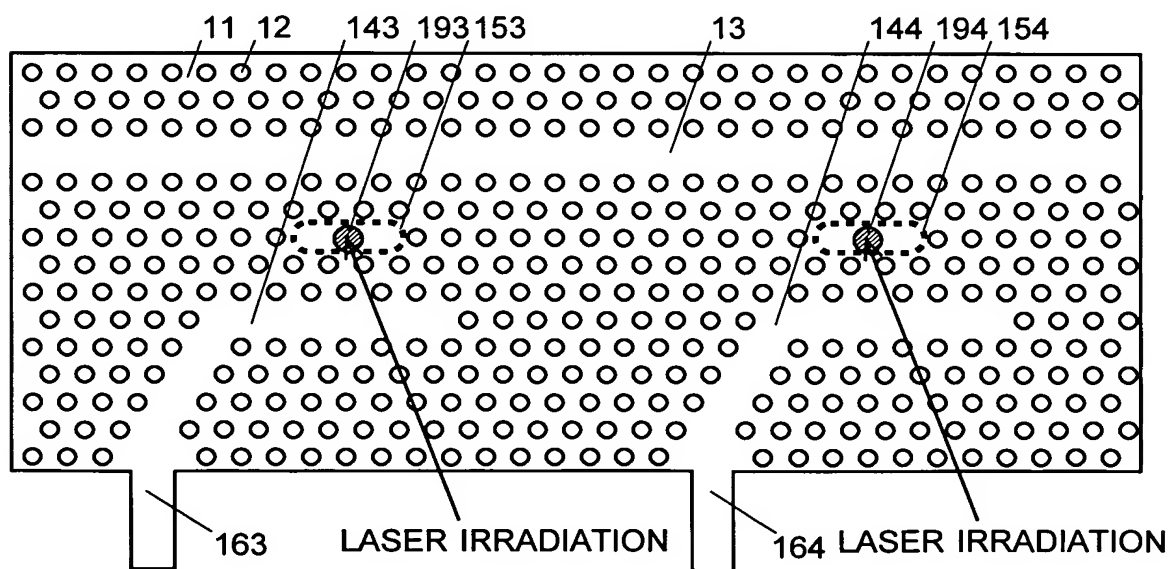


Fig. 5

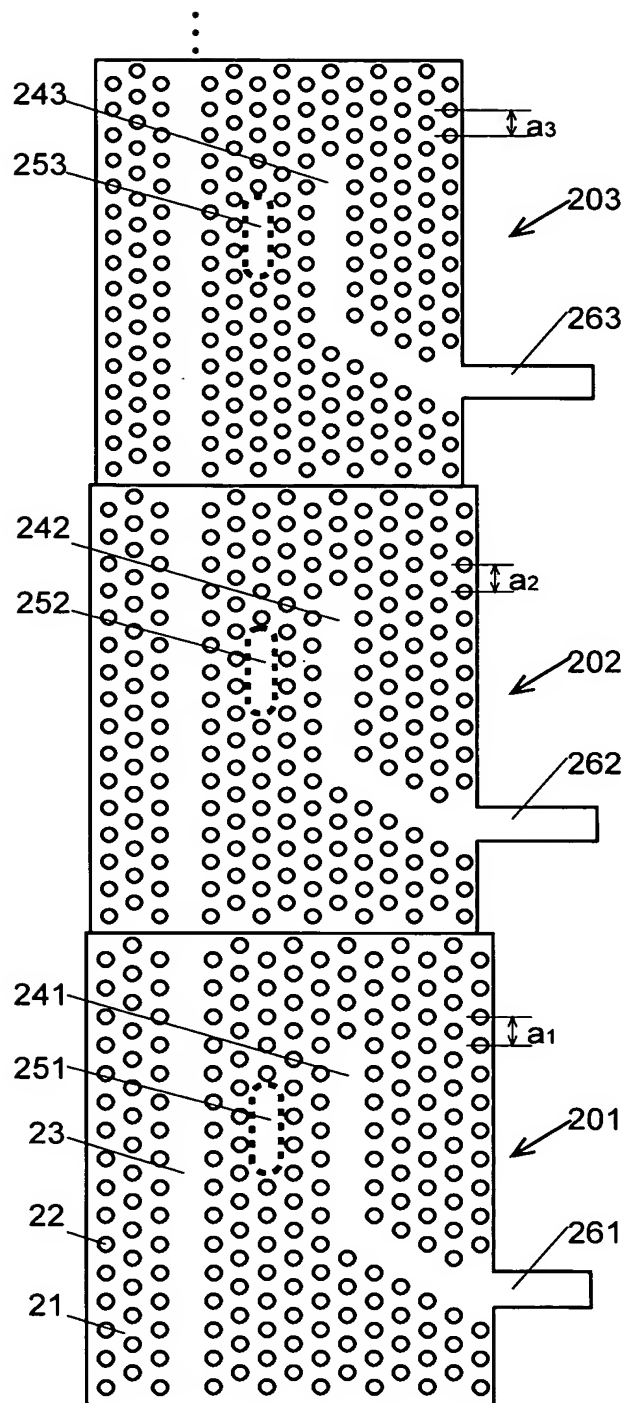


Fig. 6

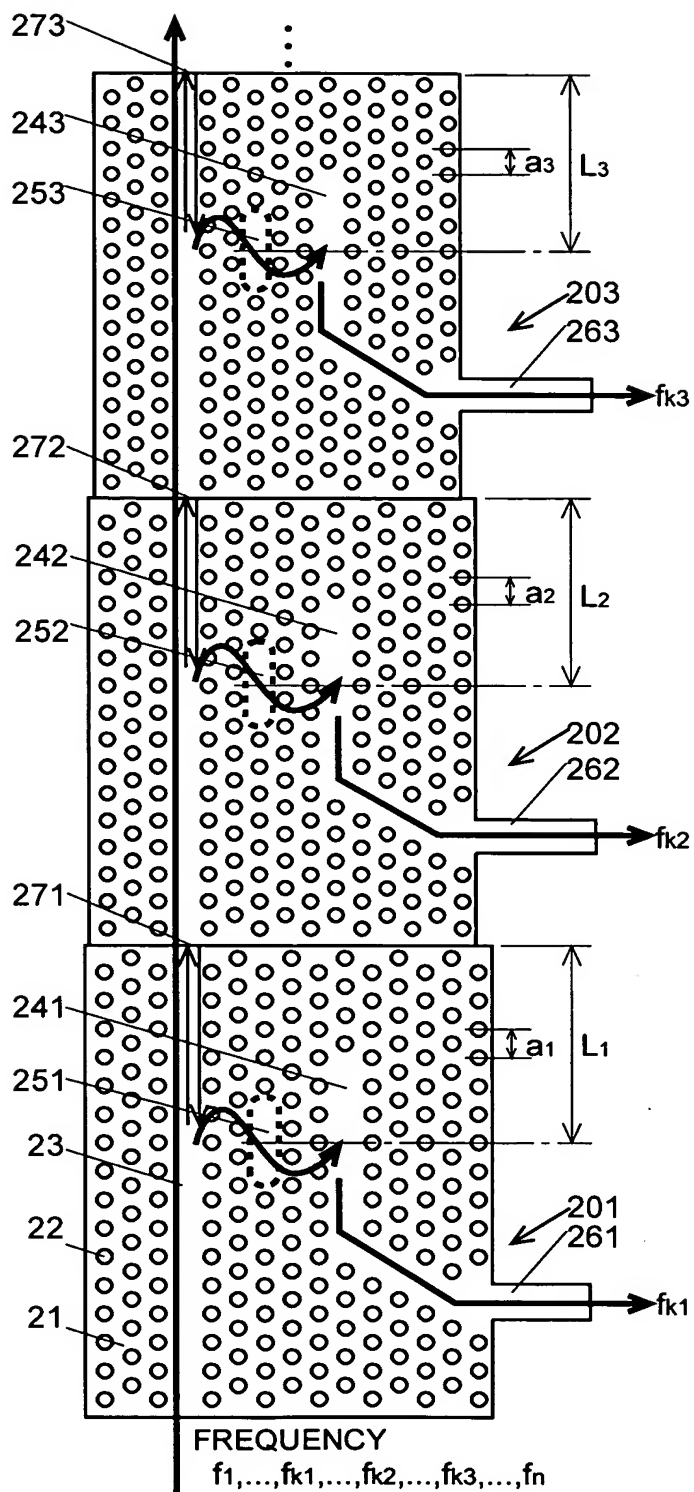


Fig. 7

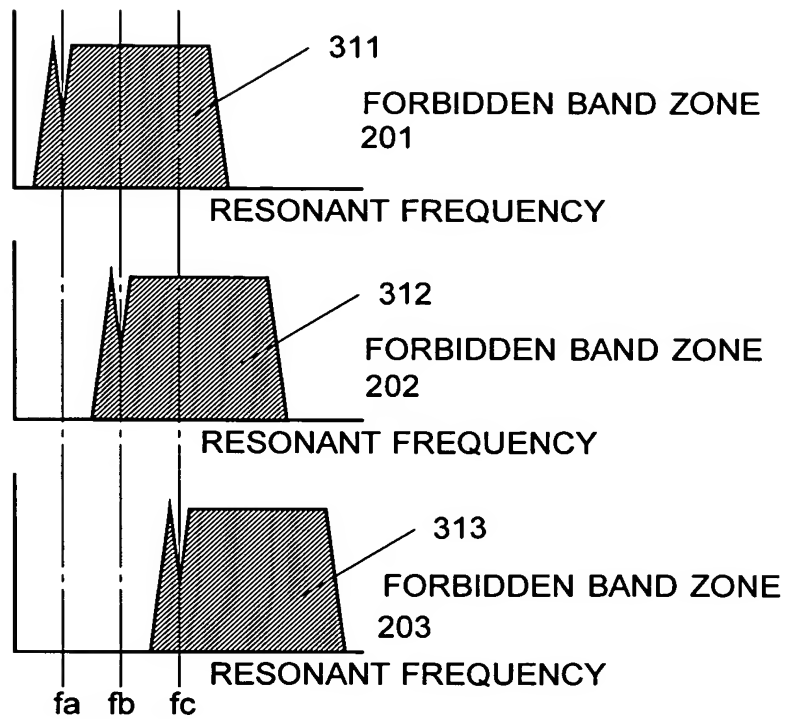


Fig. 8

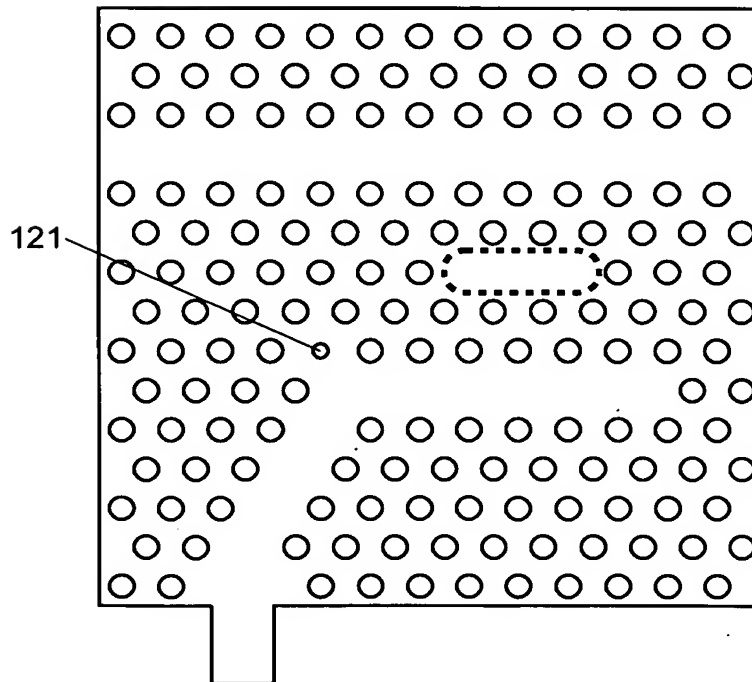


Fig. 9A

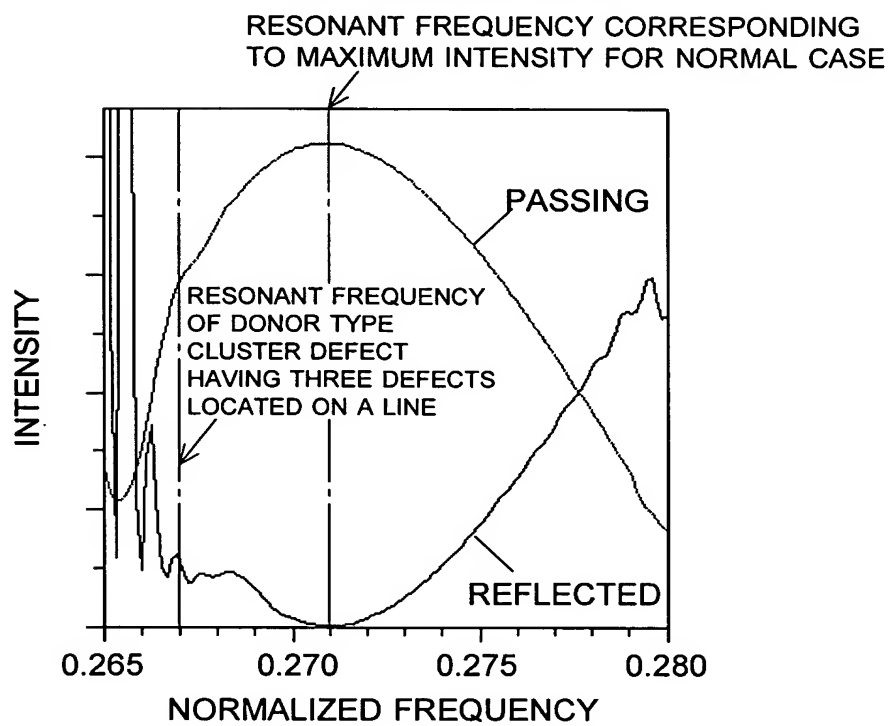
RADIUS OF HOLE AT BEND SECTION: $r=0.29$ (NORMAL)

Fig. 9B

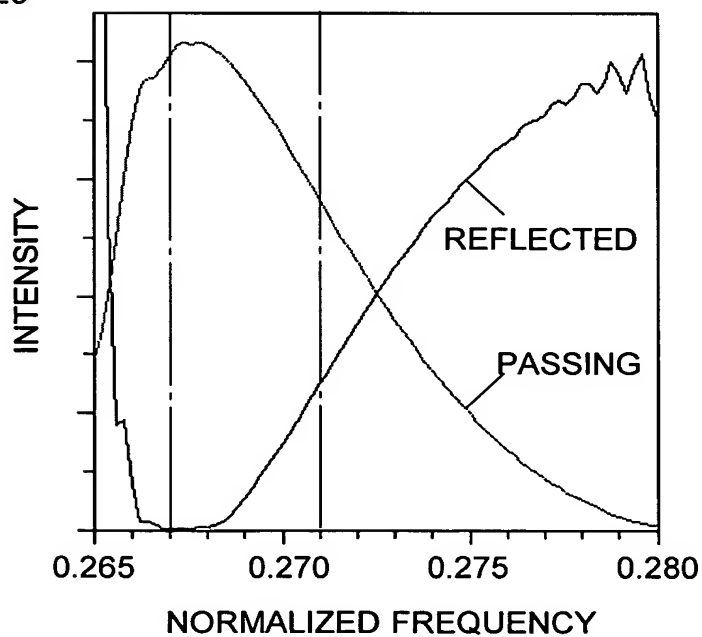
 $r=0.23$ 

Fig. 10A

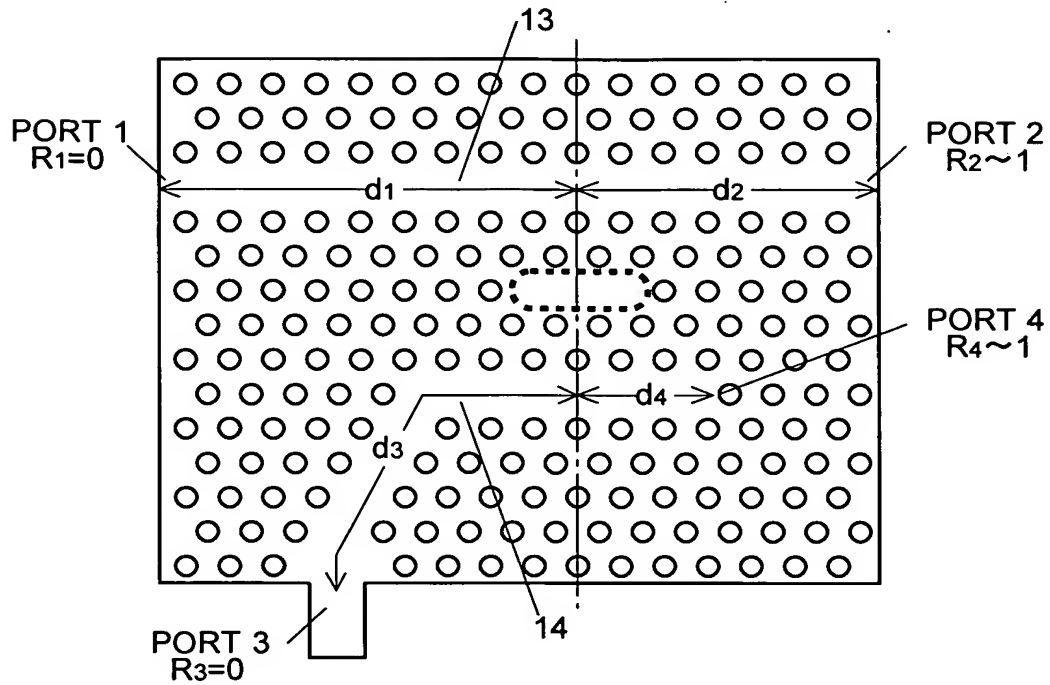


Fig. 10B

